

ABSTRACT

A tank for fluids and processes for manufacturing the same. The tank includes a first end plate and a second end plate, wherein the end plates are substantially planar. The tank also includes an interior wall, wherein a periphery of the interior wall comprises a flange. A sheet is attached to a periphery of the first end plate or the second end plate, and another portion of the sheet is attached to the flange by a seam located on an exterior of the tank. A first end and a second end of the sheet each define a portion of the first surface of the tank, and a portion of the sheet between the first end and the second end define a portion of a second, opposing surface of the tank.

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